

Service Information

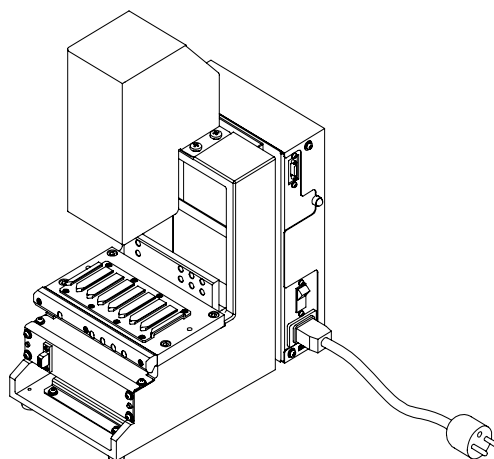
MACHINE TYPE : Electronic feeders (8 mm – 88 mm)
 CLASSIFICATION : Adjustment

No: SI1107015E-000
 ISSUED DATE: 1 August 2011

Electronic feeder tune-up station for pick-up position adjustment

1. Overview

To keep the precision of the electronic feeder's pick-up position, Yamaha recommends that you diagnose and calibrate the feeder pick-up position regularly. For this purpose, use Yamaha electronic feeder tune-up station (optionally available).



Part name	Part number	Remarks
TUNE-UP STATION	KHJ-MD800-00	For non-Japanese markets
TUNE-UP STATION	KHJ-MD800-10	For the Japanese market
FI FEEDER DIAGNOSTICS TOOL	KHJ-MD800-20	For FI products

System Requirements:

Windows XP Professional or higher spec operation system with at least one free PCI slot is required. For further information, consult your Yamaha service representative.

2. Applicable feeders

Electronic feeders in all sizes (8 mm - 88 mm)

3. Usage guidelines

Recommended feeder pick-up position maintenance intervals:

8 mm electronic feeders	Every five million part index actions
12 mm or larger electronic feeders	Every two million part index actions

To use Yamaha electronic feeders in their optimum condition, Yamaha recommends that you use the tune-up station's diagnosis/calibration history function, feeder software update function and more.

4. Miscellaneous

To use the feeder tune-up station, refer to the feeder tune-up station user's manual.

If you don't own the tune-up station and wish to perform the above mentioned feeder maintenance, contact your Yamaha service representative.