

Service Information

Machine Type: Electronic Feeder (12mm~72mm)
 Classification: Operation / Adjustment

No: SI0910004E-000
 Issued Date: 09/10/21

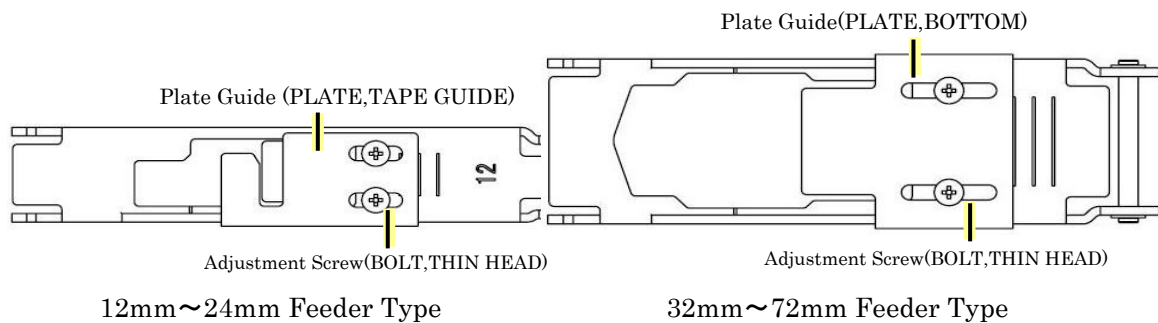
Electronic Feeder Tape Guide ASSY's Plate Guide Setup Procedure

When changing the index pitch during replacing the component; Tape Guide ASSY's Plate Guide position adjustment is necessary. If adjustment is not performed, components will most probably flip, slant, or in unstable position on the packet then Pickup error will occur.

Below are the details of Adjustment Procedure.

1. Feeder

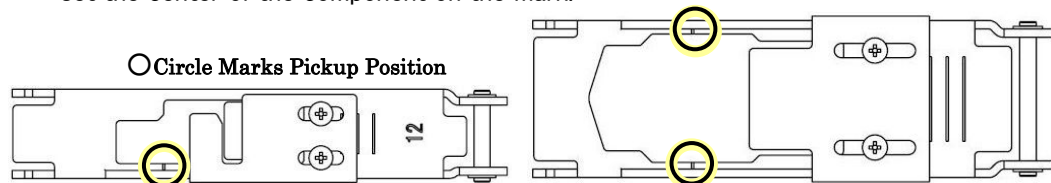
Type	12/16mm	24mm	32mm	44mm	56mm	72mm
	KHJ-MC200	KHJ-MC400	KHJ-MC500	KHJ-MC600	KHJ-MC700	KHJ-MC800



2. Adjustment for Plate Guide

1. Set the component on the Tape Feeder.

At the tape guide, a marker marks pickup position (encircled in the figure below). Properly set the center of the component on the mark.

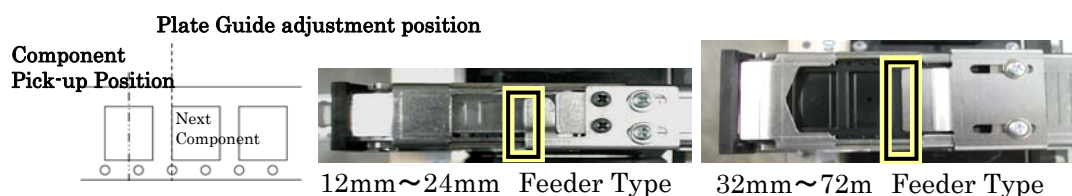


2. Loosen the adjustment screw.

Use Philips driver (No.2) then loosen the adjustment screws (2 pieces).

3. Adjust the position of the Plate guide.

Set the border end of the next component packet to the edge of the Plate guide. tip



4. Lock the adjustment screws.

Press the tape guide on the direction shown below (arrow mark), then lock the adjustment screws by Philips driver (No.2). (Required Torque: 40N·cm)

