

Service Information

MACHINE TYPE : YV100Xg, YV180Xg, YV100XTg, YV100Xgp
 YV100X, YV180X, YV100XT, YV100Xe
 CLASSIFICATION : Maintenance
 REFERENCE : Service Information No. 230 RE0046

No: SI0909004E-000
 ISSUED DATE: Sep. 14 '09

Bracket retrofitting procedure of I/O HEAD UNIT ASSY

1. Objective machines

YV100Xg, YV180Xg, YV100XTg, YV100X, YV180X and YV100XT which are shipped before October, 2005 and whose I/O HEAD UNIT ASSY (KV8-M4570-0XX) is longitudinally located to heads and fixed by **four points**.

2. Required parts

Part no.	Part name	Q'ty
KGB-M4578-00X	BRACKET L, HEAD I/O	1
KGB-M4579-00X	BRACKET R, HEAD I/O	1

Table 1

3. Procedure

1. Remove four screws to take the "I/O BOARD CORE ASSY" from the "I/O BOARD HEAD ASSY".
2. Remove four hexagon spacers from I/O HEAD UNIT ASSY (KV8-M4570-0XX).
3. Attach the "BRACKET L, HEAD I/O" and "BRACKET R, HEAD I/O" to "I/O BOARD HEAD ASSY".

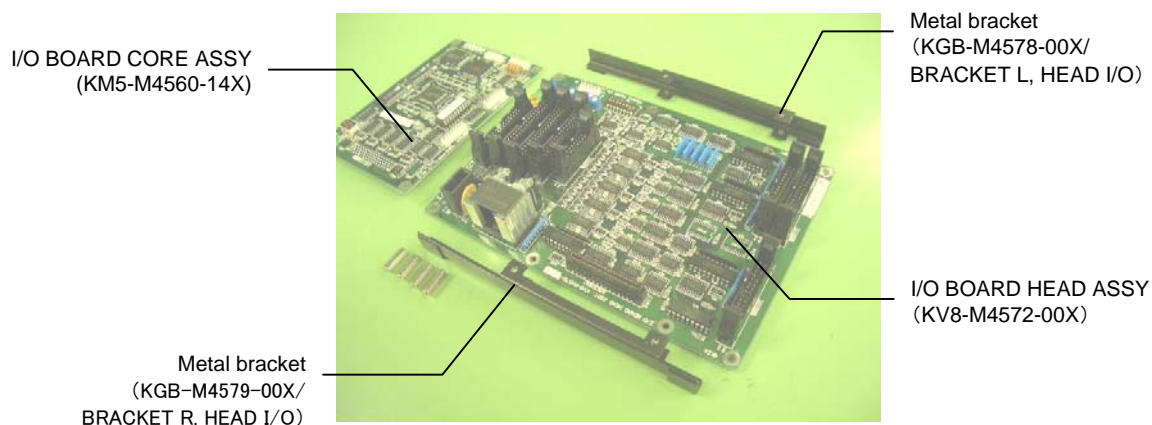


Fig. 1

4. Return the "I/O BOARD CORE ASSY" to the original position of "I/O BOARD HEAD ASSY" with four screws removed in step 1.
5. Install the "I/O HEAD UNIT ASSY" to the machine.